

电机直接连接型高真空KHF系列

KHF Series (High vacuum and motor mounting)

极限真空 8kPa[abs]以下 常用真空 可在极限真空~大气压力的宽量程范围内使用

(但是, KHF08-V型只能在极限真空~48 kPa[abs]內范围使用)

125~340L/min(50Hz) 流量

Ultimate vacuum 8kPa [abs] or low Continuous pressure Wide range from ultimate pressure to atmospheric pressure is available (KHF08-V; from ultimate pressure to 48kpa[abs])

125~340L/min (50Hz) Capacity



- 在极限真空(8kPa[abs])下能连续运行。
- 比其他泵更容易更换滑片。(与KRX系列相较)
- 运行真空度高,最适合在电子行业中应用

Features

- Possible to make continuous operation at ultimate pressure. (8kPa[abs] or less)
- In comparison with other pumps (KRX series), easy blade re -placement
- Since the operative vacuum is high, they are most suitable for the alternative of ejector, or to use as the automatic machines for small parts such as electronics parts.

Specifications

型 등 Model	设计排气量 Designed pumping capacity (L/min) (*1)		到达极限真空 Ultimate vacuum	使用真空 Continuous operative vacuum	配管连 接孔径 Suction. exhaust port	电源 Motor voltage				运转噪音 (dB)		装载电机	重量	
						单相 Single phase T			三相 Three phase		se	(kw) Motor	Mass (Kg)	
						100V220V200V380V								
	50Hz	60Hz	(kPa[abs])	(kPa[abs])	diameter		50/	60Hz		50Hz60Hz			单相	三相
08-P-V-01	125	150	8	8~48	Rc1/4	0	10	1 :-	-	64	67	0.2	15.5	_
08-P-V-03						-	-	0	0	64	67	0.2	-	13.5
14-P-V-01	230	280	8	全量程内可	Rc3/4	0	0	-		66	68	0.4	24	-
14-P-V-03				以使用		_	-	0	0	66	68	0.4	-	22.5
20-P-V-01	340	400	8	全量程内可 以使用	D-0/4	0	0			67	69	0.75	35	-
20-P-V-03					Rc3/4	_	_	0	0	67	69	0.75	-	31

- ※1设计排气量: 由容积所要求的理论值。实际流量参考性能实测数
- ※2在到达泵的最高真空度点时可能连续使用的压力。
- ※要在性能数据的虚线下连续使用,请与代理商联系。
- ※允许脉动范围: 13.3 kPa/s以内
- ※对排气进行配管时,允许阻力: 10 kPa以下。(不可以用于排气)
- ※使用环境(吸入空气)条件:温度:0~40℃、湿度:通常湿度 $(65 \pm 20\%)$
- ※因为高真空泵在压缩比高时、泵内部容易结露、所以必须要采取以 下措施防止生锈。
- 试运行时、吸气侧加上48 kPa[abs]以下的负荷、连续运行5分 **轴以上。**
- ●试运行和工作时间在5分钟以内时,为了除去凝结露水、开放吸 气侧、进行10~15分钟的空(干燥)运行。
- ※电源电压的允许波动范围为额定电压±10%。
- ※请设置过负荷保护器(热敏继电器等)。
 - 设定值:设定值以电机标牌上记载的额定电流值为标准。

- 💥 1 Design displacement:Logic value calculated from the cubic volume.Regar -ding the actual flow rate, refer to the actual measurement date of performa -nces.
- * 2 Pressure level where continuous operation is possible at the maximum de -gree of vacuum reached by the pump.
 For continuous operation on the dotted line of performance data, please ask
- for ORION dealers before use.
- Allowable pulsation range: within 13.3kPa/s.
- In case of using duct piping for exhaust circuit, the allowable resistance is 10
- kPa or less (using the exhaust air for any purpose is not available).

 X Allowable resistance of the duct piping:25kPa or less (Cannot be used for ex
- As the intake gas, use clean air of ordinary temperature and ordinary humidity whenever possible. [Using environmental condintions(intake air) should be 0~ 40°C in the temperature and 65±20% in the humidity.]
- Since high degree vacuum pumps possess higher compression ratio and mo -re dewing occurs inside the pump, it is necessary to take rusting trouble pr eventive measure as follows.
- * As the test operation, make continuous operation for more than 5 minutes ap
- -plying a load or 48kPa[abs] or less to the suction side.

 If the test operation or the regular operation time is less than 5 minutes, make no load or (dry) operation for 10 to 15 minutes opening the suction side in order to remove the dewing water.
- The allowable variation range of the supply voltage should be ratedvoltage.(10%) Install an overload protector (thermal relays, etc.). setting value:Use the rated current value being indicated on the pecification plate of the motor as the targ -et value.